

Technical Bulletin

Model
6 Cyl.

Group
6

Subject

Installation of Sport Rocker Panels

Part Identifier
6631

Number
9509

ATTENTION: Service Manager / Service Technician

Models Affected:

911 Carrera from Model Year 1995
911 Carrera 4 from Model Year 1995

General Information:

The above mentioned vehicles can be retrofitted with sport - rocker panels. The new panels will need to be painted in the vehicle color.

Installation:

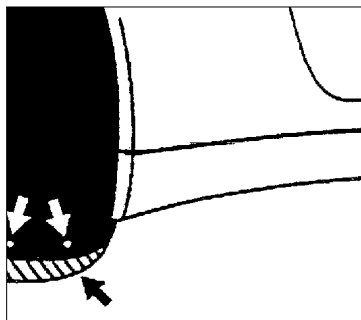


Figure 1

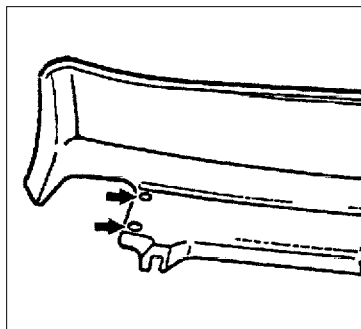


Figure 2

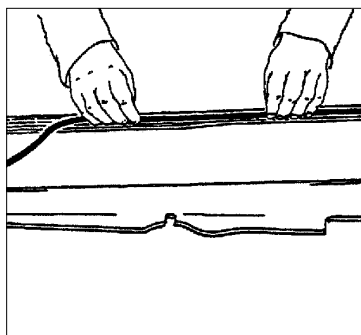


Figure 3

1. Remove both rear wheels.
2. Remove present rocker panels (see Workshop Manual Carrera 2/4, volume 5, group 66).
3. It may be necessary to rework the rocker panels or fender liners to properly fit the vehicle. Cut the plastic fender liners on the bottom to fit the contour of the new rocker panels (Figure 1 black arrow - hatch marks).
4. Mark the securing points on the fender liners:
 - a. Install new rocker panel, mark hole position on the fender liner.
 - b. Drill two (2) 8mm diameter holes (Figure 1 - white arrows).
 - c. Install sheet metal nuts.
5. Clean the gluing area with a cleaning solvent and apply the primer. Drying time for the primer is a minimum of 20 minutes.
6. Install 2 sheet metal nuts on the rocker panel (Figure 2).
7. Install the double adhesive strip to the top bead around rocker panel edge (Figure 3).
8. Apply the glue (approximately 15mm wide bead) on the rocker panel edge using a cartridge gun (Figure 4).
9. Using 2 persons, install the rocker panel and hold it in place with tape (Figure 5). Remove any excess glue with cleaning solvent.
10. Tighten rocker panel at the securing points.

PORSCHE
CARS
NORTH
AMERICA
INC.



Technical Bulletin	Model 6 Cyl.	Group 6
	Subject Installation of Sport Rocker Panels	Part Identifier 6631

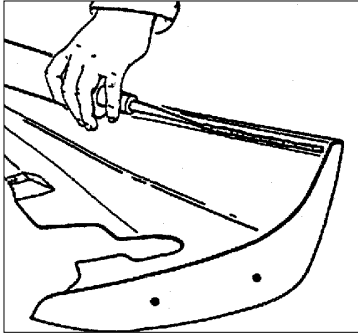


Figure 4

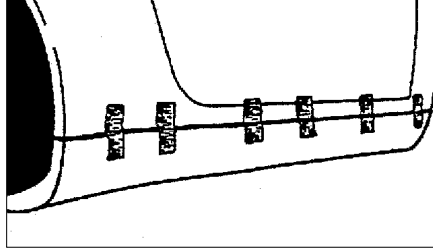


Figure 5

- If possible, install the rocker panel on to the body, using body clamps. Remove clamps only when the glue has cured (approximately 6 hours). **When possible, leave the clamps on overnight.**

Parts Information:

Rocker panel kit part number **000 044 800 07**
Includes: Rocker panels (primed).
 Double glue strip.
 Primer, glue, sheet metal nuts and bolts.

Rocker panel - left, part number **000 044 800 05**
 Rocker panel - right, part number **000 044 800 06**

Repair times:

Installation of both rocker panels **220 t.u.**
 Paint both rocker panels **290 t.u**

Important Notice: Porsche Cars N.A Technical Bulletins are intended for use by professional technicians, not a "Do-it-yourselfer." They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Special tools may be required to perform certain operations identified in these bulletins. Use of tools and procedures other than those recommended in these bulletins may be detrimental to the safe operation of your vehicle. Properly trained technicians have the equipment, tools, safety instructions and know-how to do a job properly and safely. If a condition is described, do not assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your Porsche Dealer for information on whether your vehicle may benefit from the information. Part numbers listed in these bulletins are for reference only. Always check with your authorized Porsche dealer to verify correct part numbers. ©1995 Porsche Cars North America, Inc.

Dealership	Service manager	Shop foreman	Service technician	_____	_____	_____	_____
Distribution	Asst. manager	Warranty admin.	Service technician	_____	_____	_____	_____
Routing							

The trademarks Porsche®, Targa®, Carrera®, Tiptronic®, Variocam® and the Porsche Crest are registered trademarks of Dr. Ing. h.c.F. Porsche AG and its affiliate, Porsche Cars North America, Inc.